

Order 7915

22 FEB



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3501-20

Job Sheet 171139



Part No: RBE350A93-3501-20

Job Qty: 20 ea

Part Name: Extraction Tool, Hydraulic Pump Pulley Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A93-3501-20 Rev E IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/8/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	20 pcs		2/9/18	0.00	10.00	MORI SL-154		
120	QC	20 pcs		2/9/18	0.00	0.00	QC2 Machining-4		
130	QC	20 pcs		2/9/18	0.00	0.00	QC8 Machining-4		
150	Outsource	20 pcs		2/9/18			ATG001-VC		
160	Packaging	20 pcs		2/9/18	0.00	0.00	Packaging2		
170	QC	20 pcs		2/9/18	0.00	0.00	QC6		
180	Packaging	20 pcs		2/9/18	0.00	0.00	Packaging3-1		
190	QC21-SA	20 Ea		2/9/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB 872 FOLIO REV: 9-5 DWG REV: 2-Debur

Descriptions: 3-Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

150 - Issue P/O to ATG: 039182 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

MAR 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	3.6000 ft (.18 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	4	16	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ould not be found.

Plex 1/29/18 1:59 PM Dart.lajeunesse.marie

Container No: S045019



Part: RBE350A93-3501-20

Job No: 171139

Serial No/Batch: S045019

Revision: RBE350A93-3501-20

Inspector:

Date: 02/23/18

25/4
537942

DQA: _____ Date: _____



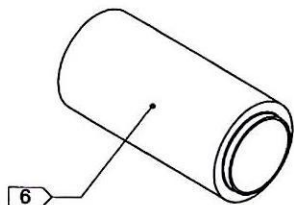
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

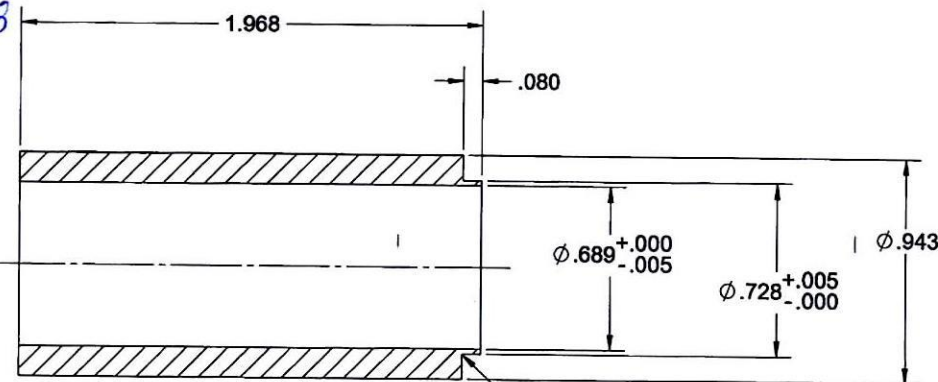
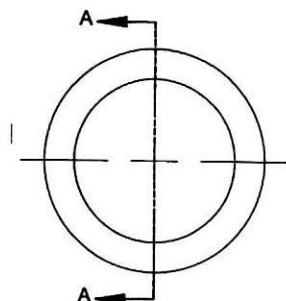
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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			QC / QA Coordinator Approval																																																																	
Root Cause			FAULT CATEGORY																																																																	
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RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171139MLJ
180129

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	CHD P/N -20 MATERIAL & BOM INFORMATION, ADDED ENGRAVE NOTE PER G.E.	-	11/17/09	RJC	RW
B	CHANGED FROM HARD ANODIZE CLASS III, TO REGULAR ANODIZING CLASS I	-	7/1/10	WP	RW
C	CHD FINISH SPECIFICATION FROM TYPE 1 PER R.W.	-	7/26/10	RJC	RW
1	ADDED MAX R.008 PER G.E.	-	12/17/10	RJC	RW
1A	CHD T/N WAS RBEA93-3501-20 IS RBE350A93-3501-20	-	11/9/13	RJC	RW
E	TEMPLATE UPDATED, DIMENSION .728 CHANGED TO .728 +.005/-0 & DIMENSION .689 CHANGED TO .689 +0/- .005, S/N & MADE IN USA REMOVED FROM ENGRAVING	17-802	17.12.27	VM	ML



SECTION A-A

R.008
MAX

RBE350A93-3501-20 EXTRACTION TOOL, HYDRAULIC PUMP PULLEY BEARING

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: ENGRAVE T/N "RBE350A93-3501-20"

DART AEROSPACE Howellbury, Ontario, Canada	
TITLE EXTRACTION TOOL, HYDRAULIC PUMP PULLEY BEARING	
PART NO. RBE350A93-3501-20	REV E
TOOL NO. RBE350A93-3501-20	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DETAILS AND DATE	
DESIGNED BY: VM 17/12/27	TOLERANCES: XX ±.006 XX ±.01 XX ±.1
DRAWN BY: VM 12/27/2017	FRACTIONS: 1/8 ANGLES: 1/2°
CHECKED BY: VM 01/02/2018	SURFACE ROUGHNESS
INFO REVIEW BY: DD 01/02/2018	SCALE: NTS
APPROVED BY: ML 01/03/2018	SHEET 1 OF 1
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8 7 6 5 4 3 2 1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039182

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039182

PO Date: 3/2/18

Due Date: 3/16/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 14 2018

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170833	D5501-3	Body, Lower Cutter, Short Issue P/O to ATG : _____ HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 PRIME AS PER IAW MIL- P-23377J TYPE 1 CLASS N ***1-2 MIL MAX AS PER QSI005*** As Per Dwg D5501 Rev. A7 Certification of Conformity is required	Firmed	3/26/18	6 pcs	0 pcs	6 pcs	\$16.33/pcs	\$97.98
2	170453	646.3210	Support Issue P/O to ATG : _____ 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	3/26/18	12 pcs	0 pcs	12 pcs	\$15.18/pcs	\$182.16
3	171981	646.3312	Center Plate Issue P/O to ATG : _____ Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C	Firmed	3/26/18	20 pcs	0 pcs	20 pcs	\$12.88/pcs	\$257.60
4	170464	646.3610	Filler Issue P/O to ATG : _____ 1- Hard Anodize Black and Prime as per Dwg 646.3600	Firmed	3/26/18	12 pcs	0 pcs	12 pcs	\$7.43/pcs	\$89.16
5	170466	646.3711	Clip Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A	Firmed	3/26/18	21 pcs	0 pcs	21 pcs	\$6.93/pcs	\$145.53
6	170467	646.3712	Clip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 646.3712 Rev. A	Firmed	3/26/18	19 pcs	0 pcs	19 pcs	\$6.93/pcs	\$131.67
7	170468	646.3713	Gusset Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	3/26/18	21 pcs	0 pcs	21 pcs	\$16.58/pcs	\$348.18

Plex 3/14/18 10:36 AM dart.lavoie.chanta

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	170469	646.3714	Gusset Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700 Rev. A	Firmed	3/26/18	21 pcs	0 pcs	21 pcs	\$16.58/pcs	\$348.18
9	173035	647.2114	Upper U Channel Issue P/O to ATG : _____ 1- Anodize as per MPP-172 sect. 2.1 2- Pretreatment as per MPP-172 sect. 3.3 3-Prime as per MPP-172 sect. 4.3 As Per Dwg 647.2100 Rev. E	Firmed	3/26/18	10 pcs	0 pcs	10 pcs	\$12.08/pcs	\$120.80
10	172472	647.7820	Cross Bracket Aft Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O TO ATG: _____ Anodize & prime as per Dwg. 647.7800	Firmed	3/26/18	1 pcs	0 pcs	1 pcs	\$12.08/pcs	\$12.08
11	171212	647.7911	Bracket Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N as per Dwg 647.7900 Certification of Conformity is required	Firmed	3/26/18	9 pcs	0 pcs	9 pcs	\$7.73/pcs	\$69.57
12	171380	RBE350A93-3302-02-1	Handle -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3302-02-1 Rev. 11 -Certificate of Conformity is required	Firmed	3/16/18	6 pcs	0 pcs	6 pcs	\$6.08/pcs	\$36.48
13	170577	RBE350A93-3500-00-1	Body -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant as per Dwg RBE350A93-3500-00-1 Rev. 3A -Certificate of Conformity is required	Firmed	3/16/18	6 pcs	0 pcs	6 pcs	\$5.51/pcs	\$33.06
14	171139	RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3501-20 Rev. E -Certificate of Conformity is required	Firmed	3/19/18	20 pcs	0 pcs	20 pcs	\$5.51/pcs	\$110.20
15	170701	RBT112800-1	Base -Issue P/O to ATG: _____ ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL As per Dwg RBT112800 Rev. 3A -Certificate of Conformity is required	Firmed	3/19/18	6 pcs	0 pcs	6 pcs	\$5.51/pcs	\$33.06

Plex 3/14/18 10:36 AM dart.lavoie.chanta



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914734

Date: 07-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 ea	Part: RBE350A93-3302-02-1 Handle Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (4 - 1 mils) Water Seal Job: 22642	Rev: 11 PO: PO039182 Line: 12	
6 ea	Part: RBE350A93-3500-00-1 Body Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (4 - 1 mils) Water Sealant Job: 22643	Rev: 3A PO: PO039182 Line: 13	
20 ea	Part: RBE350A93-3501-20 Extraction Tool, Hydraulic Pum Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (4 - 1 mils) Water Sealant Job: 22644	Rev: E PO: PO039182 Line: 14	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements Date: <u>07/03/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			